

Install the mounting base as follows:

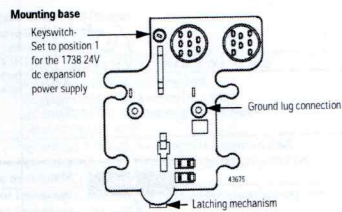
1. Lay out the required points as shown above in the drilling dimension drawing.
2. Drill the necessary holes for #8 (M4) machine or self-tapping screws.
3. Mount the base using #8 (M4) screws.
4. Ground the system using the ground lug connection. (The ground lug connection is also a mounting hole.)

Install the 24V dc Expansion Power Supply

To install the power supply, proceed as follows.

1. Using a bladed screwdriver, rotate the keyswitch on the mounting base clockwise until the number 1 aligns with the notch in the base.
2. Position the power supply vertically above the mounting base.
3. Push the power supply down until it engages the orange latching mechanism. You will hear a clicking sound when the power supply is properly engaged.

The locking mechanism will lock the power supply to the base.



To remove the power supply from the mounting base:

1. Put a flat blade screwdriver into the slot of the orange latching mechanism.
2. Push the screwdriver toward the I/O module to disengage the latch.